

333860-001 - ASY,SPKR-250TIJUBILEE_L

Item..	X	Part Number..	Rev	Quantity.	Alt-Part#...	Reference Designator....	UM.	ECO No.	ECO Date	Strt Use	End Use	Ldtm
		Description		Inv	Oper#			Yield%				
	P	333860-001	H	1.0000				EA				
		ASY,SPKR-250TIJUBILEE_L										
001	X	333861-001	F	1.0000				EA				
		ASY,CAB-250TIJUBILEE_L										
					10			100.00				
002		N50630	A	1.0000				EA	14			
		LITERATURE ENVELOPE										
					10			100.00				
003	X	334067-001	A	1.0000				EA				
		BEZEL,PNTD-250TIJUBILEE										
					10			100.00				
004	X	59605-02	C	1.0000				EA	2			
		M/I,LE14H-1										
					10			100.00				
005	X	62526-08	A	1.0000				EA				
		M/I,108H-1										
					10			100.00				
		WFR,8"										
006	X	65180	M	1.0000				EA	2			
		M/I,104H										
					10			100.00				
007		20253	B	1.0000				EA	35			
		GASKET VINYL										
					10			100.00				
008		52671	C	1.0000				EA	28			
		GASKET REAR 116A										
					10			100.00				
010		66553	D	1.0000				EA	28			
		GASKET										
					10			100.00				
		4.125ID X 5.00OD,.015THK										
011		21847	A	4.0000				EA	35			
		10-32X1 PHFLTHD BK										
					10			100.00				
		OX										
012		33841	A	4.0000				EA	35			
		SCR,#10-32X1"FILFLHD										
					10			100.00				
		BLACK										
013		61868	A	5.0000				EA	35			
		#8 X 3/4",PAN HD,BLK										
					10			100.00				
		I										
014		75439	??	1.0000				EA	28			
		WIRE TIE										
					10			100.00				
015		22369	D	3.0000				EA	35			
		#8X1 PHFLTHD WDS BK										
					10			100.00				
		OX										
016		66634	A	4.0000				EA	42			
		FOOT/DD55000										
					10			100.00				
017		333867-001	A	1.0000				EA				
		MNL,OWNER-250TIJUBILEE										
					10			100.00				
018		71317	A	1.0000				EA	7			
		GLOVES W/PLASTIC BAG										
					10			100.00				

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		Description		Inv	Oper#			Yield%				
019		63062	A	0.2000			EA					7
		STRIP CAULK,BLK			10			100.00				
020		65840	B	6.0000			EA					56
		GRILLE RETAINER			10			100.00				
		PLASTIC,TAKES .220 PIN										
021	X	70515-07	M	1.0000			EA					56
		PTB,4.125IDX5.0L,PLSTC,			10			100.00				
		.040THK L100T3										
022		333865-001	A	1.0000			EA					
		FOILCAL-250TIJUBILEE_L			10			100.00				
023	P	71560-09	F	1.0000			EA					
		ASY,SHPNG-250TIBQLJ			10			100.00				
024		333863-001	A	1.0000			EA					
		NTWK,MF/HF-250TIJUBILEE			10			100.00				
025	X	333864-001	B	1.0000			EA					
		TWTR-250TIJUBILEE			10			100.00				
026	X	65421-03	E	1.0000			EA					10
		M/I, G250TIBKL			10			100.00				
027	P	303611-501	A	1.0000			EA					
		BRCD,250TIBQLJ			10			100.00				
028		331671-001	B	2.0000			EA	20679	11-20-97	11-20-97		
		ADH,TRIM						100.00				
029		334048-001	A	1.0000			EA					
		RING,TWTR-250TIJUBILEE			10			100.00				
031		61867	A	14.0000			EA					35
		SCREW,#6X3/4 OVHDPH			10			100.00				
032		75045	A	1.0000			EA	20540	09-26-97	09-26-97		14
		BATTERY 9V K2.S5500			10			100.00				
		FOR NTWK K2.S5500										
033	X	75033-0085	B	1.0000			EA	20540	09-26-97	09-26-97		2
		BAT,COV,PNTD			10			100.00				
034		333863-002	A	1.0000			EA	20540	09-26-97	09-26-97		
		NTWK,LF-250TIJUB			10			100.00				
035		62130	A	2.0000			EA					56
		RTNR,GRILLE			10			100.00				
		I										
036	P	333825-011	A	1.0000			EA	20602	10-24-97	10-24-97		
		PAD,SND,FBRGL,7.0"x8.0"						100.00				

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Item.. X	Part Number..	Rev	Quantity.	Alt-Part#...	Reference Designator....	UM.	ECO No.	ECO Date	Strt Use	End Use	Ldtm
	Description		Inv	Oper#			Yield%				
037	P 333825-013	A	1.0000			EA	20602	10-24-97	10-24-97		
	PAD,SND,FBRGL,3.0"x30.0"						100.00				
038	P 333825-010	A	1.0000			EA	20602	10-24-97	10-24-97		
	PAD,SND,FBRGL,7.5"x9.5"						100.00				
039	P 333825-012	A	1.0000			EA	20602	10-24-97	10-24-97		
	PAD,SND,FBRGL,12.5"x19.5"						100.00				
040	P 334053-001	A	1.0000			EA					
	PAD,SND,XOVER-250TIJUBILE			10			100.00				
041	P 334054-001	A	1.0000			EA					
	SND_PAD,WFR_SEC-250TIJUB			10			100.00				
042	P 334055-001	A	1.0000			EA					
	PAD,SND,TWTR-250TIJUBLIEE			10			100.00				
043	P 333825-009	A	1.0000			EA	20602	10-24-97	10-24-97		
	PAD,SND,FBRGL,6.0"x33.0"			10			100.00				
044	901601-008	N/A	4.0000			EA	20634	11-06-97	11-06-97		
	SCR,MS,FPH,6-32x1/2,BLK						100.00				
045	22104S	C	10.0000			LF	20679	11-20-97	11-20-97		7
	FILAMENT TAPE O/P 1M						100.00				

250TIBQLJ - 250TI,BLK LAQ,JUBILEE

.Level.	X	..Part Number..	PCDescription.....	Rev	Quantity.	U/M.	MB	.ECO....	ECO Date	Strt Use	End Use	LdTm	PkOp	*
0	X	250TIBQLJ		250TI,BLK LAQ,JUBILEE	A	1.0000	EA	M							
1	P	333860-001		ASY,SPKR-250TIJUBILEE_L	H	1.0000	EA	M							10
2	X	333861-001		ASY,CAB-250TIJUBILEE_L	F	1.0000	EA	M							10
3	X	334068-001		BAF,CAB-250TIJUBILEE_L	A	1.0000	EA	M	20609	10-28-97	10-28-97				
4		58524-06	WR	3/4X61X109,FIBERBRD	A	7.5000	SF	B						56	10
3	X	333854-001		PNL,BACK,CAB-250TIJUBILEE	B	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	7.5000	SF	B	20568	10-13-97	10-13-97			56	
3	X	333855-001		PNL,TOP,CAB-250TIJUBILEE_L	B	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	0.8334	SF	B	20568	10-13-97	10-13-97			56	
3	X	333856-001		PNL,BOT,CAB-250TIJUBILEE_L	B	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	3.0000	SF	B	20568	10-13-97	10-13-97			56	
3	X	333857-001		PNL,SIDE_13DEG,CAB-250TI	A	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	5.6250	SF	B						56	10
3	X	333858-001		PNL,SIDE_45DEG,CAB-250TI-	A	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	5.6250	SF	B						56	10
3	X	333876-001		BRACE, TOP/L-250TIJUBILEE	A	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	0.8182	SF	B						56	10
3	X	333878-001		BRACE,MDL/L-250TIJUBILEE	A	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	1.3636	SF	B						56	10
3	X	333879-001		BRACE,BOT/L-250TIJUBILEE	A	1.0000	EA	M							10
4		58524-06	WR	3/4X61X109,FIBERBRD	A	1.8750	SF	B						56	10
3	X	334042-001		WRAP,ENCL,MIDRGE-250TIJUB	A	1.0000	EA	M							10
4	X	68794-24	HA	5/8X61X145,EBON.PICA	A	2.2220	SF	M						3	10
5		20889-24	WP	5/8X5X12,P/B U/F	A	2.2220	SF	B						10	10
5		67534-62Y	WH	VINYL, EBONY G-30	A	0.1555	LY	B						56	10
5	P	66725-03		EPOXY,MIXED	A	0.0027	GL	M	14368	11-30-93	11-30-93			0	10
6		66725-04	HC	SOLID-EPOXY,"A"	??	0.0014	GL	B	17710	05-01-96	05-01-96			14	
6		66725-05	HC	SOLID-EPOXY,PART "B"	A	0.0014	GL	B	17710	05-01-96	05-01-96			14	
3	X	334047-001		PNL,BACK,ENCL,MIDRANGE-	A	1.0000	EA	M							10
4		20889-24	WP	5/8X5X12,P/B U/F	A	0.8000	SF	B						10	10
3		56144	RA	PORT TUBE 5.31IDX4.0	KX	1.0000	EA	B						28	10
3	X	56145	HL	PLUG VARIOUS MODELS		1.0000	EA	M						3	10
4		31329-06	WR	PB BLK FL 3/4X61X109	C	0.2200	SF	B	14638	04-08-94	04-08-94			56	10
3		332259-001		INSERT NYLON	A	14.0000	EA	B							10
3		61861	Z	T-NUT,10-32	A	8.0000	EA	B						42	10
3		70206	L*	ADH,JOWAT-110-60,BROWN	B	0.0500	LB	B						21	10
3		66730	LH	ADH,HOT MELT,DIP	A	0.0100	LB	B						35	10
3	P	71032-01		URETHANE,BLACK	E	0.1200	GL	M						0	10
4		71010	LD	BLK GLOSSLINE T/COAT	C	0.0522	GL	B	17282	03-18-96	03-28-96			21	
4		71012	LD	CAT,GLOSSLINE COMP.B	C	0.0522	GL	B	17282	03-18-96	03-28-96			21	
4		71411	LD	REDUCING SOL,SLOW	A	0.0156	GL	B	17282	03-18-96	03-28-96			21	
3		333258-003		PNT,WATER BASE,FLAT,BLK	c	0.0073	GA	B							10
3		39106S	0	NAIL,FINISHING 1"	A	14.0000	EA	B	20653	11-13-97	11-18-97			21	
3	P	334065-001		PNT,PE,BASE COAT	B	0.5000	GA	M							10
4		334063-001		PNT,BLK,POLYESTER	%	0.4900	GA	B							10
4		334064-001		PNT,PE,CATHALYST	%	0.0100	GA	B							10
3		22472S	0	STAPLE 1/2 X 9/16	A	2.0000	EA	B						21	10
2		N50630	RA	LITERATURE ENVELOPE	A	1.0000	EA	B						14	10
2	X	334067-001		BEZEL,PNTD-250TIJUBILEE	A	1.0000	EA	M							10
3		333862-001		BEZEL,AL-250TIJUBILEE	A	1.0000	EA	B							10
2	X	59605-02	2D	M/I,LE14H-1	C	1.0000	EA	M						2	10
3	X	59642-02	M3	COV,MAG,THERMOPLSTC RBR	F	1.0000	EA	M						35	10
4		LS1083		VYL,TEKNOR APEX,3174/75	A	0.0671	LB	B							10

Procedure: ECC-R-08 - Account: ECC-NMG54

Effectivity Date : 10-23-98

250TIBQLJ - 250TI, BLK LAQ, JUBILEE

Level	X	Part Number	PC	Description	Rev	Quantity	U/M	MB	ECO	ECO Date	Strt Use	End Use	LdTm	PkOp	*
4		72471	Z	RIBBON, XFR, THRM, 4.5"x1180	A	0.5417	IN	B					21	10	
3	P	74822		LABEL, DATE CODE	A	1.0000	EA	M	20773	01-20-98	01-21-98		0		
4		75225	Z	LABEL STOCK, 1.5"X.25	B	1.0000	EA	B					14	10	
4		72471	Z	RIBBON, XFR, THRM, 4.5"x1180	A	0.5417	IN	B					21	10	
2	X	62526-08		M/I, 108H-1	A	1.0000	EA	M						10	
3	P	333871-001		ASY, MAG-108H-1	A	1.0000	EA	M						10	
4		330610-001	DV	P/PIECE, STUDIO8, STAGE10	A	1.0000	EA	B						10	
4		330549-001	DV	B/PLATE, STUDIO8, STAGE10	B	1.0000	EA	B						10	
4		59647	DV	MAG 2.315ID (2VC) 5.	D	1.0000	EA	B					84	10	
4		62354	RA	T/P PLD 2.102ID (2VC)	C	1.0000	EA	B					75	10	
4		67672	YM	COND RING 1.750ID 1.	A	1.0000	EA	B					2	10	
4		63506	L*	ADHESIVE, ACRYLIC	B	0.0800	OZ	B					35	10	
4		63507	L*	ACTIVATOR, ACRYLIC	B	0.0080	OZ	B					42	10	
3	P	62545-02		FRAME ASSY108/116H-1	C	1.0000	EA	M					0	10	
4		68830-02	XP	108/116H-1 FRM PNT'D	C	1.0000	EA	B					2	10	
4		68172	Z	TERMINAL DUAL	A	1.0000	EA	B					98	10	
4		68719	Z	GSKT, TERM, DUAL	A	1.0000	EA	B					21	10	
3		62355	DH	D/DOME 2.20/DIA 2.16	C	1.0000	EA	B					49	10	
3	P	62549-01		C/C ASSY 108H	M	1.0000	EA	M					0	10	
4		62548-02	OC	VC ASSY 2.00ID .518	C	1.0000	EA	B					7	10	
4		62703	RT	SPIDER 4.63DIA 2"VC/	B	1.0000	EA	B					49	10	
4	X	62549-0101	XC	CONE COMP 7.870DIA	M	1.0000	EA	M	162M	07-11-89	07-11-89		2	10	
5		62356	RA	CONE COMP 7.870DIA	C	1.0000	EA	B	162M	07-11-89	07-11-89		49	10	
5		62592	L*	AQUAPLAS BLACK	A	0.0110	LB	B	162M	07-11-89	07-11-89		28	10	
4		66180-115	Z	TINSEL/PIGTAIL LEAD	B	2.0000	EA	B	321T	07-19-93	07-19-93		56	10	
4		58605	Z	EYELET - USM SE33	A	2.0000	EA	B					42	10	
4		20436S	LH	SOLDER MULT O/P 250	A	0.0080	OZ	B					28	10	
4		63628A	L*	ACCELERATOR, HENKEL	A	0.0150	OZ	B	14120	04-25-94	04-25-94		15	10	
4		63627	L*	ADH, C.A., SICO-MET	A	0.0305	OZ	B					42	10	
3		52926	Z	SPACER TUBE MYLAR 2.	C	0.1000	EA	B					28	10	
3		52316	RT	GASKET 8 IN 116A	H	4.0000	EA	B					21	10	
3		62498	RT	ACCOUSTIC FILLER	A	1.0000	EA	B					21	10	
3		58373	Z	SCREW, 10-32X3/8 PAN	C	4.0000	EA	B					35	10	
3		29326S	L*	BOSTIK BRN O/P 75GAL	B	0.0500	OZ	B					42	10	
3		73549-02	Z	SCREEN, 706/708/710G	A	1.0000	EA	B					70	10	
3		20436S	LH	SOLDER MULT O/P 250	A	0.0120	OZ	B					28	10	
3		65336	L*	BLK MAX ADHS/LOCTITE	A	0.0275	OZ	B					35	10	
3		63627	L*	ADH, C.A., SICO-MET	A	0.0575	OZ	B					42	10	
3	P	29368-01S		BOSTIK DYED BLACK	M	0.0500	OZ	M					0	10	
4		29368S	L*	BOSTIK WHT O/P 50GAL	D	0.0497	OZ	B					42	10	
4		29454S	L1	DYE, BLUE O/P 1	B	0.0000	GL	B					28	10	
4		47417S	LB	BLACK POWDER DYE		0.0000	LB	B					42	10	
3		63628A	L*	ACCELERATOR, HENKEL	A	0.0400	OZ	B					15	10	
3		75225	Z	LABEL STOCK, 1.5"X.25	B	1.0000	EA	B					14	10	
3		72471	Z	RIBBON, XFR, THRM, 4.5"x1180	A	1.0000	IN	B					21	10	
2	X	65180	2C	M/I, 104H	M	1.0000	EA	M					2	10	
3	X	61713-05	XP	FRM, BRSHD/PNTD-104	F	1.0000	EA	M	549L	05-25-89	05-25-89		2	10	
4		65900-02	RA	FRM 4.0500D 2.060ID	C	1.0000	EA	B	18809	09-16-96	09-16-96		35	10	
3	P	65186		CONE ASSY 104H	A	1.0000	EA	M			04-26-95		0	10	
4		65186-01	2D	CONE/SURRD 4.000DIA	E	1.0000	EA	B					2	10	
4		32096-01	RA	SPIDER 2.31DIA 1"VC/	P	1.0000	EA	B					49	10	
4		65189	OC	VC ASSY 1.016ID .22	F	1.0000	EA	B					7	10	
4		66179-50	RA	PIGTAIL (TINSEL LEAD)	A	2.0000	EA	B					56	10	

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4		58605	Z	EYELET - USM SE33	A	2.0000	EA	B					42	10	
4		20436S	LH	SOLDER MULT O/P 250	A	0.0001	OZ	B					28	10	
4		63628A	L*	ACCELERATOR,HENKEL	A	0.0001	OZ	B	14120	04-25-94	04-25-94		15	10	
4		63627	L*	ADH,C.A.,SICO-MET	A	0.0015	OZ	B					42	10	
4	P	29368-01S		BOSTIK DYED BLACK		0.0100	OZ	M	20661	11-14-97	11-14-97		0		
5		29368S	L*	BOSTIK WHT O/P 50GAL	D	0.0099	OZ	B					42	10	
5		29454S	L1	DYE, BLUE O/P 1	B	0.0000	GL	B					28	10	
5		47417S	LB	BLACK POWDER DYE		0.0000	LB	B					42	10	
3		N50127	DG	MAG 1.280ID (1VC) 3.	E	1.0000	EA	B	549L	05-25-89	05-25-89		84	10	
3		51868	RA	D/DOME 1.31/DIA 1.16	D	1.0000	EA	B			04-26-95		49	10	
3		65184-01	DH	BP/PP 0.995 P/DIA (1	C	1.0000	EA	B			04-26-95		75	10	
3	P	29931		LE5 TYPE 13 INCHES		1.0000	EA	M			04-26-95		0	10	
4		29942P	RA	VINYL EXTRUSION	B	1.0830	LF	B					49	10	
3		67371	RB	TP PLD 1.090ID (1VC)	A	1.0000	EA	B	549L	05-25-89	05-25-89		75	10	
3		53225	T8	TERMINAL BD LE5-6	F	1.0000	EA	B	549L	05-25-89	05-25-89		42	10	
3		53293	Z	RIVET TC1-9-ST LE25	B	1.0000	EA	B	549L	05-25-89	05-25-89		56	10	
3		69172	RB	SCREW 10-32X3/8 FIL	B	3.0000	EA	B	549L	05-25-89	05-25-89		35	10	
3		61558	Z	SPACER TUBE MYLAR	B	0.1000	EA	B	549L	05-25-89	05-25-89		35	10	
3		75225	Z	LABEL STOCK,1.5"X.25	B	1.0000	EA	B	15444	04-26-95	04-27-95		14	10	
3		72471	Z	RIBBON,XFR,THRM,4.5"x1180	A	1.0000	IN	B	15444	04-26-95	04-27-95		21	10	
3		63506	L*	ADHESIVE, ACRYLIC	B	0.0375	OZ	B	549L	05-25-89	05-25-89		35	10	
3		63507	L*	ACTIVATOR, ACRYLIC	B	0.0038	OZ	B	549L	05-25-89	05-25-89		42	10	
3		63627	L*	ADH,C.A.,SICO-MET	A	0.0550	OZ	B	549L	05-25-89	05-25-89		42	10	
3		63628A	L*	ACCELERATOR,HENKEL	A	0.1002	OZ	B	14120	04-25-94	04-25-94		15	10	
3		65336	L*	BLK MAX ADHS/LOCTITE	A	0.0200	OZ	B	549L	05-25-89	05-25-89		35	10	
3	P	29368-01S		BOSTIK DYED BLACK		0.0300	OZ	M	549L	05-25-89	05-25-89		0	10	
4		29368S	L*	BOSTIK WHT O/P 50GAL	D	0.0298	OZ	B					42	10	
4		29454S	L1	DYE, BLUE O/P 1	B	0.0000	GL	B					28	10	
4		47417S	LB	BLACK POWDER DYE		0.0000	LB	B					42	10	
3		20436S	LH	SOLDER MULT O/P 250	A	0.0120	OZ	B	549L	05-25-89	05-25-89		28	10	
2		20253	Z	GASKET VINYL	B	1.0000	EA	B					35	10	
2		52671	RT	GASKET REAR 116A	C	1.0000	EA	B					28	10	
2		66553	Z	GASKET	D	1.0000	EA	B					28	10	
2		21847	RA	10-32X1 PHFLTHD BK	A	4.0000	EA	B					35	10	
2		33841	RA	SCR,#10-32X1"FILFLHD	A	4.0000	EA	B					35	10	
2		61868	SS	#8 X 3/4",PAN HD,BLK	A	5.0000	EA	B					35	10	
2		75439	RK	WIRE TIE	??	1.0000	EA	B					28	10	
2		22369	RA	#8X1 PHFLTHD WDS BK	D	3.0000	EA	B					35	10	
2		66634	K2	FOOT/DD55000	A	4.0000	EA	B					42	10	
2		333867-001		MNL,OWNER-250TIJUBILEE	A	1.0000	EA	B						10	
2		71317	L3	GLOVES W/PLASTIC BAG	A	1.0000	EA	B					7	10	
2		63062	LH	STRIP CAULK,BLK	A	0.2000	EA	B					7	10	
2		65840	WG	GRILLE RETAINER	B	6.0000	EA	B					56	10	
2	X	70515-07	RA	PTB,4.125IDX5.0L,PLSTC,	M	1.0000	EA	M					56	10	
3		LS1067		RESIN,POLYSTYRENE	A	0.0000	LB	B			06-25-98			10	
3		LS1073		INK,PS,BLK	A	0.0000	LB	B			06-25-98			10	
2		333865-001		FOILCAL-250TIJUBILEE_L	A	1.0000	EA	B						10	
2	P	71560-09		ASY,SHPNG-250TIBQLJ	F	1.0000	EA	M						10	
3		333868-001		CTN-250TIJUBILEE_L/R	A	1.0000	EA	B	20602	10-24-97	10-24-97				
3		66413	0	STAPLE,CTN	A	20.0000	EA	B					21	10	
3		71631	LI	END PAD,TOP FR.250TI	A	1.0000	EA	B					7	10	
3		71632	LI	END PAD,BOT.FR.250TI	A	1.0000	EA	B					7	10	
3		71633	LI	END PAD,REAR 250TI	B	2.0000	EA	B					7	10	

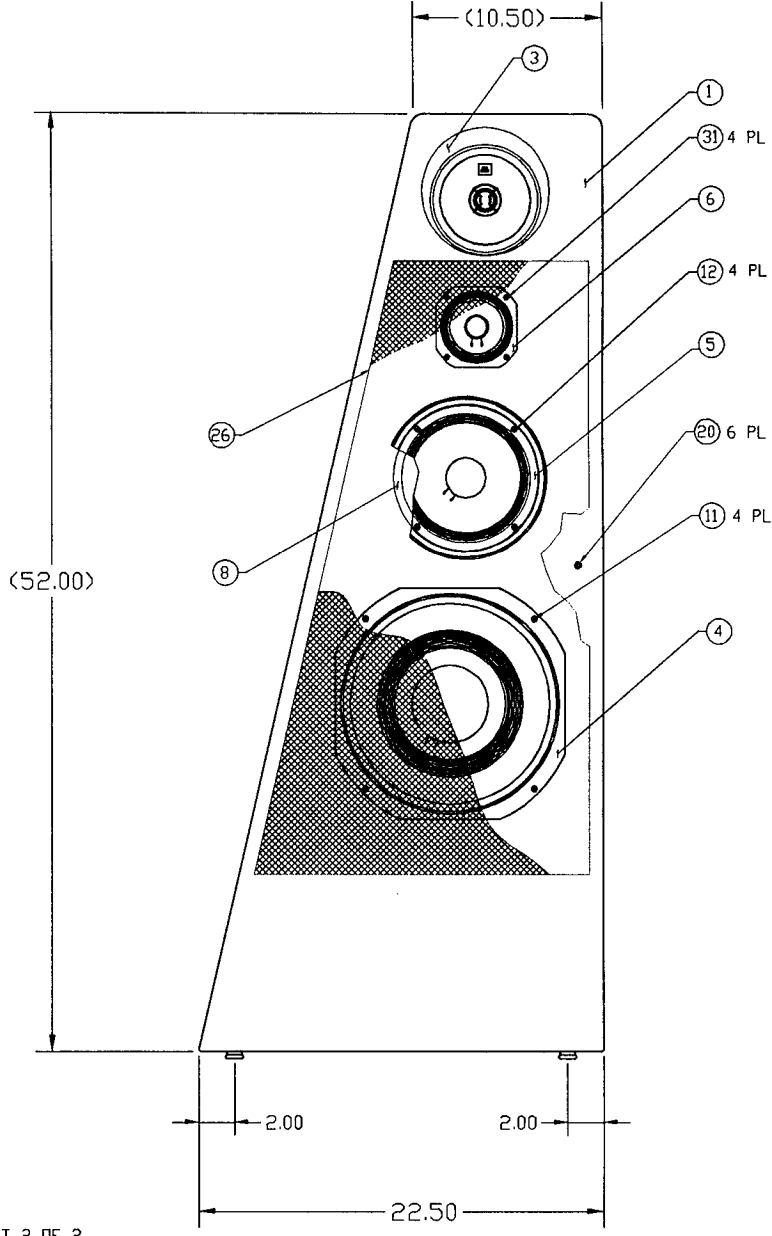
250TIBQLJ - 250TI,BLK LAQ,JUBILEE

Level	X	Part Number	PC	Description	Rev	Quantity	U/M	MB	ECO	ECO Date	Strt Use	End Use	LdTm	PkOp	*
3		71634		LI END PAD, INSERT 250TI	A	1.0000	EA	B					7	10	
3		65012-01		LH TAPE, CTN, 3"X165LINFT	B	18.0000	LF	B					7	10	
3		49790P		L. PKG, MICROFOAM	A	6.0000	EA	B					21	10	
3		72298	0	FIBER MTRL. 36"X 24"	B	10.0000	EA	B	20679	11-20-97	11-20-97		14		
2		333863-001		NTWK, MF/HF-250TIJUBILEE	A	1.0000	EA	B						10	
2	X	333864-001		TWTR-250TIJUBILEE	B	1.0000	EA	M						10	
3	P	333877-001		ASY, DIAP/COV, TWTR-250TI	A	1.0000	EA	M						10	
4	X	333874-001		PL, FRNT, FNSHD-250TIJUBILE	C	1.0000	EA	M						10	
5		331764-001		RC FACEPLATE, MACH'D	A	1.0000	EA	B						10	
4		331340-001	5	DIAPH, TITANIUM, PAINTED	02	1.0000	EA	B						10	
4		66341-02		RC VC ASSY .980ID .080	P	1.0000	EA	B					35	10	
4		74261		Z INSULATOR, T/P 050TI	B	1.0000	EA	B					35	10	
4		74262		Z INSULATOR F/P, 050TI	B	1.0000	EA	B					21	10	
4		29368S		L* BOSTIK WHT O/P 50GAL	D	0.0070	OZ	B					42	10	
4		63628A		L* ACCELERATOR, HENKEL	A	0.0003	OZ	B					15	10	
4		20436S		LH SOLDER MULT O/P 250	A	0.0080	OZ	B					28	10	
4		73420		T8 TERMINAL BOARD, OT01	B	1.0000	EA	B					42	10	
4		59174		Z GLUE RING 044	C	1.0000	EA	B					21	10	
4		70191		Z INSULATOR, DIAPH	B	1.0000	EA	B					21	10	
4	P	71427-01		ADH, DYED, BLK, W/47417S		0.0200	OZ	M					0	10	
5		71427	L*	ADHESIVE, 3M SCOTCH		0.0200	OZ	B	834L	05-11-89	05-11-89		35	10	
5		47417S	LB	BLACK POWDER DYE		0.0000	LB	B	834L	05-11-89	05-11-89		42	10	
4		63731	L*	HI 500		0.0070	OZ	B					42	10	
3	P	74257		MAGNET ASSY, 050TI	C	1.0000	EA	M					0	10	
4		73852	RC	BP/PP 1.200 P/DIA (1	A	1.0000	EA	B					75	10	
4		66344	DJ	MAG 1.280ID (1VC) 3.	E	1.0000	EA	B					84	10	
4		68646	RA	TP PLD 1.023ID (1VC)	E	1.0000	EA	B					63	10	
4		71666	L*	ADH, LO-VISCOSITY, 326, MOD-AA		0.0200	OZ	B	18172	06-15-96	06-17-96		35		
4		71667	L*	PRIMER, ADH, LOCTITE, #12695	A	0.0031	OZ	B	18172	06-15-96	06-17-96		35	10	
3		73906	Z	DAMPING PAD, 027TI	B	1.0000	EA	B					21	10	
3	X	333875-001		ASY, WIRE, PLTD, LENS	A	1.0000	EA	M						10	
4		74210	RC	WIRE LENS, 050TI	B	1.0000	EA	B					63	10	
3		70227	Z	SCREW, 8-32X5/16FLHDP	A	4.0000	EA	B					35	10	
3		309685-001	K4	TAPE, 2 SIDED, 1/4 W	A	0.3750	IN	B					28	10	
3	P	333873-001		LBL, MDLNAME/DTC-050TI-2	A	1.0000	EA	M						10	
4		73293-01	Z	LBL, STK, 1.250D, GRA, W/ADH	A	1.0000	EA	B					18	10	
4		73292	Z	RIBBON, LBL, 3"x690'	A	0.6900	IN	B					21	10	
2	X	65421-03	A7	M/I, G250TIBKL	E	1.0000	EA	M					10	10	
3	P	303699-001		ADH, 3M, FB2000	C	4.0470	SF	M	14420				0	995	
4		303699-003	L*	ACTIVATOR, 3M, FB2000	A	0.0020	GL	B	19869	03-06-97	03-06-97		35		
4		303699-002	L*	ADH, 3M, FB2000	A	0.0162	GL	B	20667	11-17-97	11-17-97		35		
3		65961	RA	GRILLE PIN		6.0000	EA	B					56	995	
3	P	62903-03	UN	GRILLE CLTH G250BKCL	A	1.0000	EA	M					0	995	
4		50504P	RB	GRILLE CLOTH-BLACK	A	5.3000	SF	B					56	995	
3	X	65460-01	H	GRILLE FRM 250TIL	C	1.0000	EA	M					3	995	
4		62286-06	W?	FB U/F 5/8X61X109	A	3.7500	SF	B					56	10	
3	P	334280-001		STAIN/ACETONE MIXTURE	C	0.0041	GA	M	20853	02-20-98	02-20-98				
4		31098S	L*	ACETONE O/P 1785 LBS	A	0.2624	OZ	B	21455	10-12-98	10-12-98		7		
4		41142S	L*	STAIN, BLK, CONTACT, E3	A	0.0020	GL	B	21455	10-12-98	10-12-98		21		
2	P	303611-501		BRCD, 250TIBQLJ	A	1.0000	EA	M						10	
3		73265	Z	LBL STOCK, 4.625X4.12	A	1.0000	EA	B					28	10	
3		72471	Z	RIBBON, XFR, THRM, 4.5"x1180	A	4.7500	IN	B					21	10	
2		331671-001	0	ADH, TRIM	B	2.0000	EA	B	20679	11-20-97	11-20-97				

250TIBQLJ - 250TI,BLK LAQ,JUBILEE

.Level.	X	..Part Number..	PCDescription.....	Rev	Quantity.	U/M.	MB	.ECO....	ECO Date	Strt Use	End Use	LdTm	PkOp	*
2		334048-001		RING,TWTR-250TIJUBILEE	A	1.0000	EA	B							10
2		61867		DH SCREW,#6X3/4 OVHDPH	A	14.0000	EA	B							35 10
2		75045		RB BATTERY 9V K2.S5500	A	1.0000	EA	B	20540	09-26-97	09-26-97				14 10
2	X	75033-0085		XP BAT,COV,PNTD	B	1.0000	EA	M	20540	09-26-97	09-26-97				2 10
3		75033-0099		RK BATT. COVER, RAW	A	1.0000	EA	B							15 10
2		333863-002		NTWK,LF-250TIJUB	A	1.0000	EA	B	20540	09-26-97	09-26-97				10
2		62130		SK RTNR,GRILLE	A	2.0000	EA	B							56 10
2	P	333825-011		PAD,SND,FBRGL,7.0"x8.0"	A	1.0000	EA	M	20602	10-24-97	10-24-97				
3		22389P	0	1"THK.FIBERGLASS	D	0.3880	SF	B							14 10
2	P	333825-013		PAD,SND,FBRGL,3.0"x30.0"	A	1.0000	EA	M	20602	10-24-97	10-24-97				
3		22389P	0	1"THK.FIBERGLASS	D	0.6250	SF	B							14 10
2	P	333825-010		PAD,SND,FBRGL,7.5"x9.5"	A	1.0000	EA	M	20602	10-24-97	10-24-97				
3		22389P	0	1"THK.FIBERGLASS	D	0.4940	SF	B							14 10
2	P	333825-012		PAD,SND,FBRGL,12.5"x19.5"	A	1.0000	EA	M	20602	10-24-97	10-24-97				
3		22389P	0	1"THK.FIBERGLASS	D	1.6920	SF	B							14 10
2	P	334053-001		PAD,SND,XOVER-250TIJUBILE	A	1.0000	EA	M							10
3		22389P	0	1"THK.FIBERGLASS	D	3.3600	SF	B							14 10
2	P	334054-001		SND_PAD,WFR_SEC-250TIJUB	A	1.0000	EA	M							10
3		22389P	0	1"THK.FIBERGLASS	D	3.6000	SF	B							14 10
2	P	334055-001		PAD,SND,TWTR-250TIJUBLIEE	A	1.0000	EA	M							10
3		22389P	0	1"THK.FIBERGLASS	D	1.2600	SF	B							14 10
2	P	333825-009		PAD,SND,FBRGL,6.0"x33.0"	A	1.0000	EA	M	20602	10-24-97	10-24-97				10
3		22389P	0	1"THK.FIBERGLASS	D	1.3750	SF	B							14 10
2		901601-008		SCR,MS,FPH,6-32x1/2,BLK	N/A	4.0000	EA	B	20634	11-06-97	11-06-97				
2		22104S	0	FILAMENT TAPE O/P 1M	C	10.0000	LF	B	20679	11-20-97	11-20-97				7

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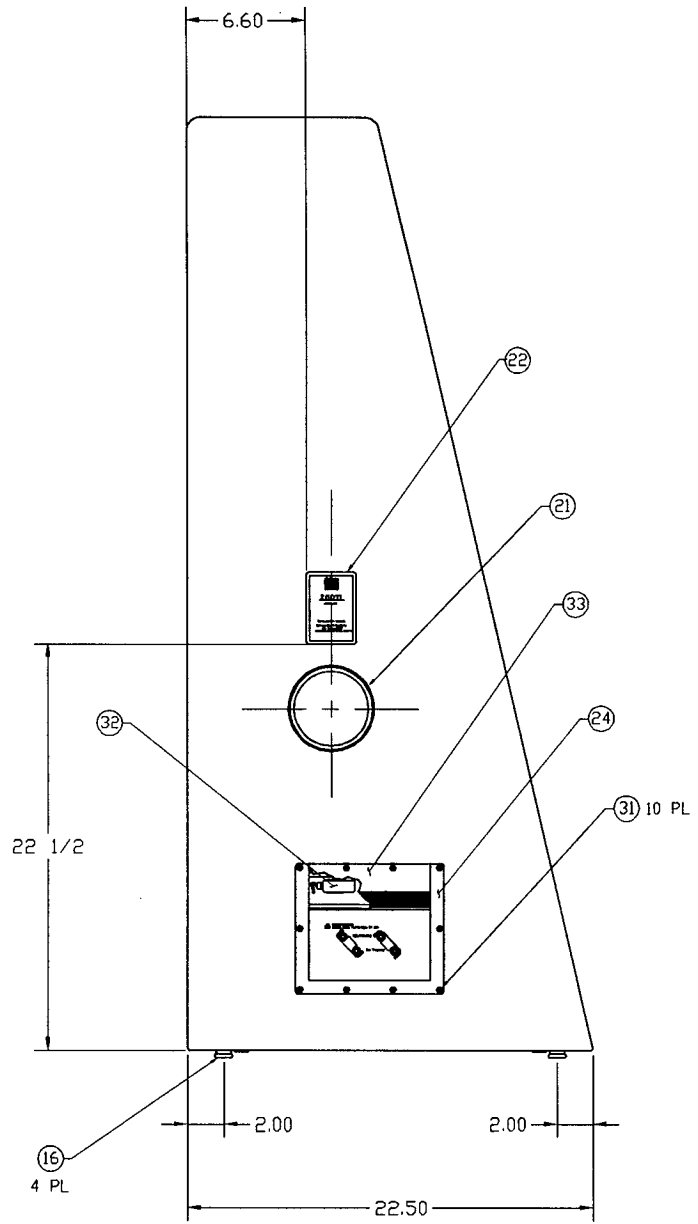
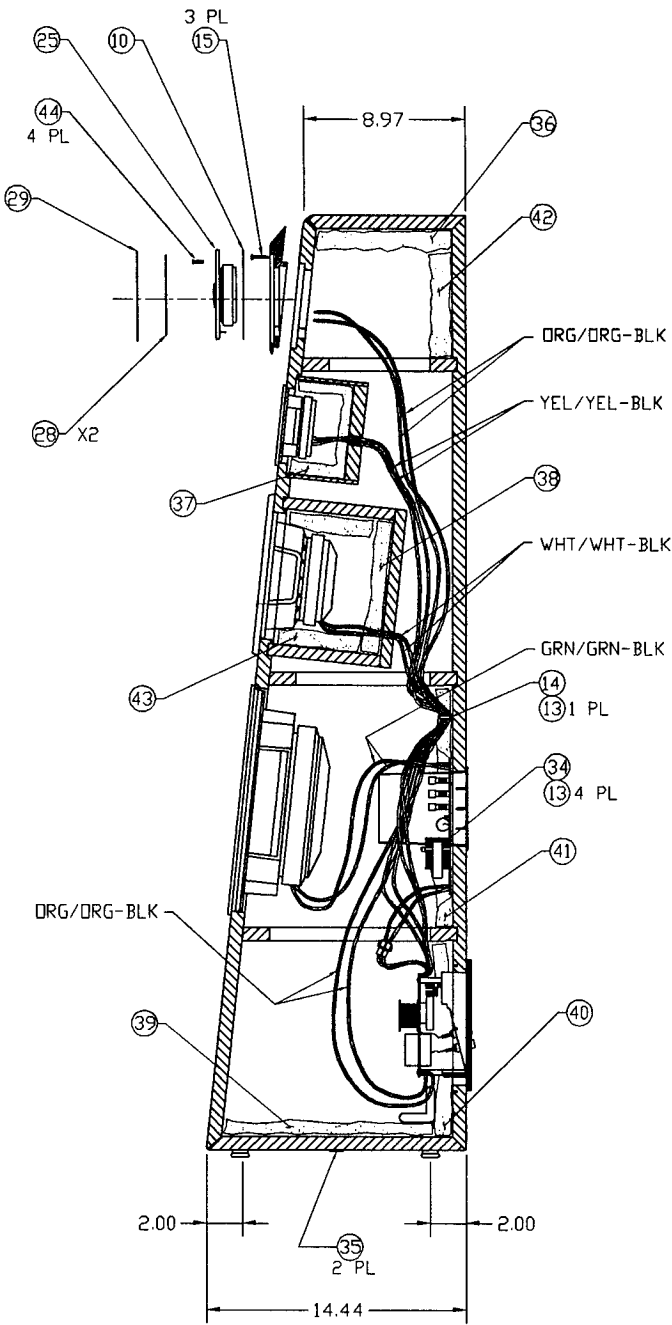


DRG/DR

- 8. PACKAGING ASSEMBLY (ITEM 23) IS SHOWN ON SHEET 2 OF 2.
- 7. SERIAL/BARCODE LABELS (ITEM 27) TO BE PLACED AS FOLLOWS: MAIN LABEL OUTSIDE OF CARTON, 1 SERIAL# LABEL ON X-OVER CUP BEHIND BATTERY COVER AND 1 SERIAL# LABEL INSIDE TOP-LEFT-SIDE GRILLE RETAINER HOLE.
- 6. INSTALL VINYL GASKET (ITEM 7) ON REAR OF LE14H (ITEM 4) TO ENSURE AIR SEAL.
- 5. LOCATE FOILCAL (ITEMS 22) ABOVE PORT TUBE; ON SAME CENTERLINE AS PORT TUBE (AS SHOWN).
- 4. SEAL MID-RANGE COMPARTMENT HOLE WITH STRIP CAULK (ITEM 19).
- 3. ORIENT ITEM 6 WITH BRUSH GRAIN HORIZONTAL AND WITH VOICE COIL LEADS ORIENTED TOWARD BOTTOM OF CABINET.
- 2. ORIENT ITEM 5 WITH VOICE COIL LEADS POSITIONED TOWARD BOTTOM AND TOWARD ANGLED SIDE OF CABINET (AS SHOWN).
- 1. ORIENT ITEM 4 WITH BRUSH GRAIN HORIZONTAL, WITH VOICE COIL LEADS TOWARD BOTTOM AND TOWARD ANGLED SIDE OF CABINET (AS SHOWN).

NOTES: (UNLESS OTHERWISE SPECIFIED)

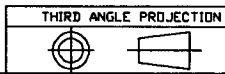
REVISIONS						
CHG	REV	DESCRIPTION	DRFT	CHK	DATE	APPR
20652	A	RELEASE FOR PRODUCTION	TH		10/24/97	GT
20740	B	DELETE ITEM 9 (GASKET)	VR	MB	1/7/98	MB



SEE SEPARATE PARTS LIST

333860-002	FINAL ASSY, RIGHT SIDE, 250TI JUB.	MIRROR IMAGE.
333860-001	FINAL ASSY, LEFT SIDE, 250TI JUB.	SHOWN
PART NO	DESCRIPTION	REMARKS
TABULATION		

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCH-DECIMALS BREAK SHARP CORNERS .010 INCH</small> TOLERANCES <small>UNLESS OTHERWISE SPECIFIED</small> DIMS ± .005 INCH DIA ± .005 INCH POS ± .01 INCH ANGULAR TOLERANCE OF 0°±30° FRACTIONAL DIMENSIONS 1/32	DRAWN TH 11/10/97 CHECKER GT 11/11/97 ENGR GT 11/11/97	harmarconsumer group A Harman International Company Northridge, California 91329 U.S.A.	
	TITLE FINAL ASSY, 250TI		
	SIZE D	DRAWING NO. 333860	REV B
	DO NOT SCALE DRAWING		
SCALE 1/5		SHEET 1 OF 2	



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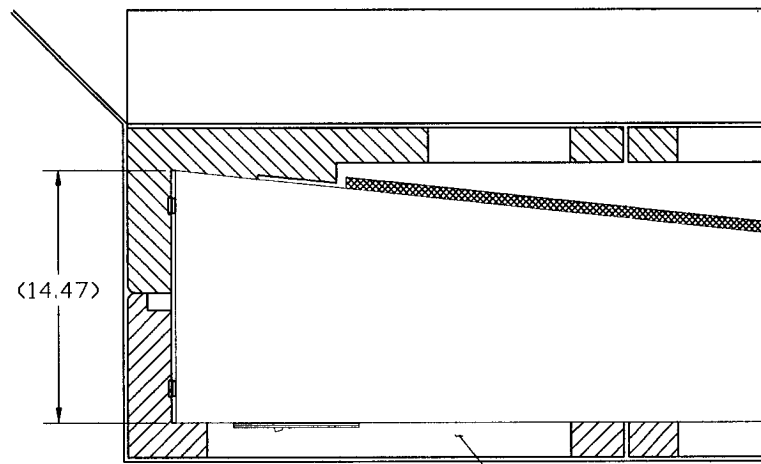
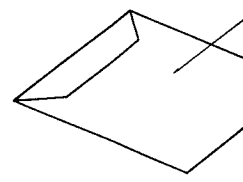


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(14.47)

②③
SHIPPING ASSY

NOTES: (UNLESS OTHERWISE SPECIFIED)

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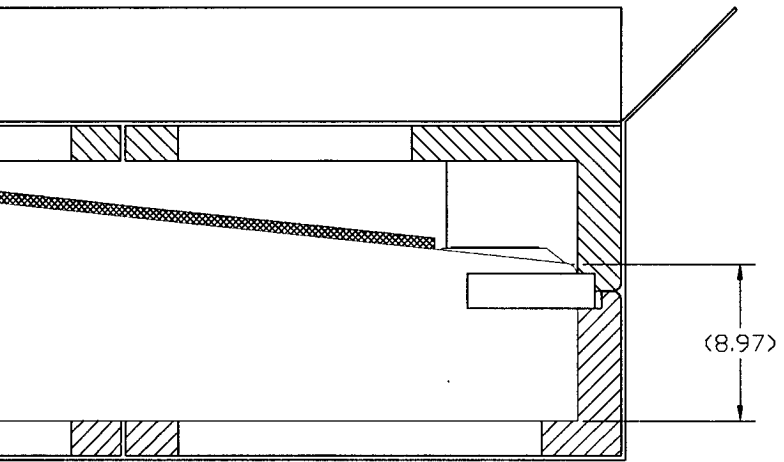
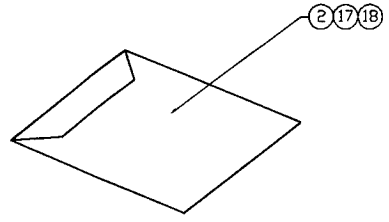
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REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
-	-	SEE SHEET 1	-	-	-	-



②③
SHIPPING ASSY

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SIZE	D	DRAWING NO.	333860	REV	B
SCALE	1/5	SHEET	2	OF	2

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PART NO	RTV	DESCRIPTION	REMARKS
65421-01	D	MFD ITEM, G250TIBRL	
↑ -02	D	,G250TIBRR	
-03	D	,G250TIBKL	
-04	D	,G250TIBKR	
-05	D	,G250TIBLL	
-06	J	,G250TIBLR	
-07	D	,G250TIBML	
-08	D	,G250TIBMR	
-09	D	,G250TITNL	
-10	D	,G250TITNR	
-11	D	,G250TIRTL	
↓ 65421-12	D	MFD ITEM, G250TIRTR	

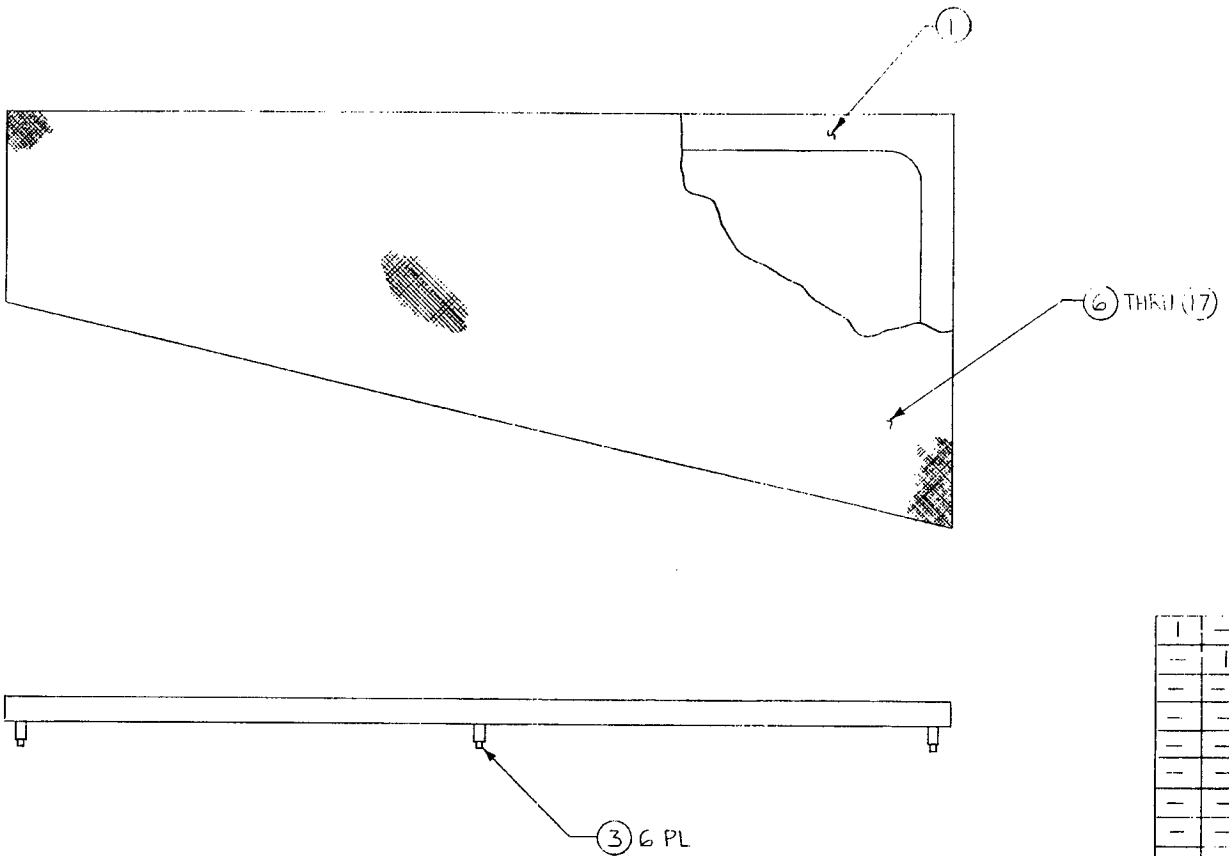
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-	-	-
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-	-	-
-	-	-
6	6	6
1	-	1
-	1	-
-12	-11	-10
-	-	-

Q

1. LEFT SIDE SHOWN, RIGHT OPPOSITE.

NOTES: (UNLESS OTHERWISE SPECIFIED)

REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
340G	A	REL FOR PKOD-11 THRU 12	BY	Blum	4-6-84	BT
391G	B	65394-02 WAS 65394; 65460 WAS 65460-01 AND 65460-02		Blum	5-9-84	BT
671G	C	65961 WAS 65394-02		S.H.	10-18-84	BT
781G	D	ADDED 65460-01 & 02, WAS 65460		B.A.	1-9-85	BT

17	62903-12	GRILLE CLOTH, RIGHT, RUST	
16	-11	, LEFT, RUST	
15	-10	, RIGHT, TAN	
14	-09	, LEFT, TAN	
13	-08	, RIGHT, MAR	
12	-07	, LEFT, MAR	
11	-06	, RIGHT, BLU	
10	-05	, LEFT, BLU	
9	-04	, RIGHT, BLK	
8	-03	, LEFT, BLK	
7	-02	, RIGHT, BROWN	
6	62903-01	GRILLE CLOTH, LEFT, BROWN	
5	209628	CEMENT	
4	411428	BLACK STAIN	
3	65961	GRILLE PIN	
2	65460-02	GRILLE FRAME	
1	65460-01	GRILLE FRAME	

← .0057 →

← .0041 →

QTY	PER	ASSY	ITEM	PART NO.	DESCRIPTION	QTY	REMARKS						
12	11	-10	-09	-08	-07	-06	-05	-04	-03	-02	-01		

BILL OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCH-SIZES BREAK SHARP EDGES .016 inch	MATERIAL NOTED	DRAWN 3-28-84 <i>Bruce Patis</i>	JAMES E. LANBING SOUND, INC. A Harman International Company Northridge, California 91329 U.S.A.
TOLERANCES (UNLESS OTHERWISE SPECIFIED): ANGULAR X.XXX ± .005 inch X.XX ± .010 inch X.X ± .020 inch	FINISH	CHECKED 4-5-84 <i>P. Blum</i>	
FRACTIONAL DIMENSIONS: ± 1/32 ALL DIMENSIONS ARE FINISHED DIMENSIONS DO NOT SCALE DRAWING	MODELS USED ON	DESIGN	
	ENGR 7-8-84 <i>G. J. ...</i>	SIZE D	TITLE MFD ITEM, G250T!
	APPR <i>[Signature]</i>	DRAWING NO. 65421	
		SCALE NONE	REV D
		SHEET 1 OF 1	

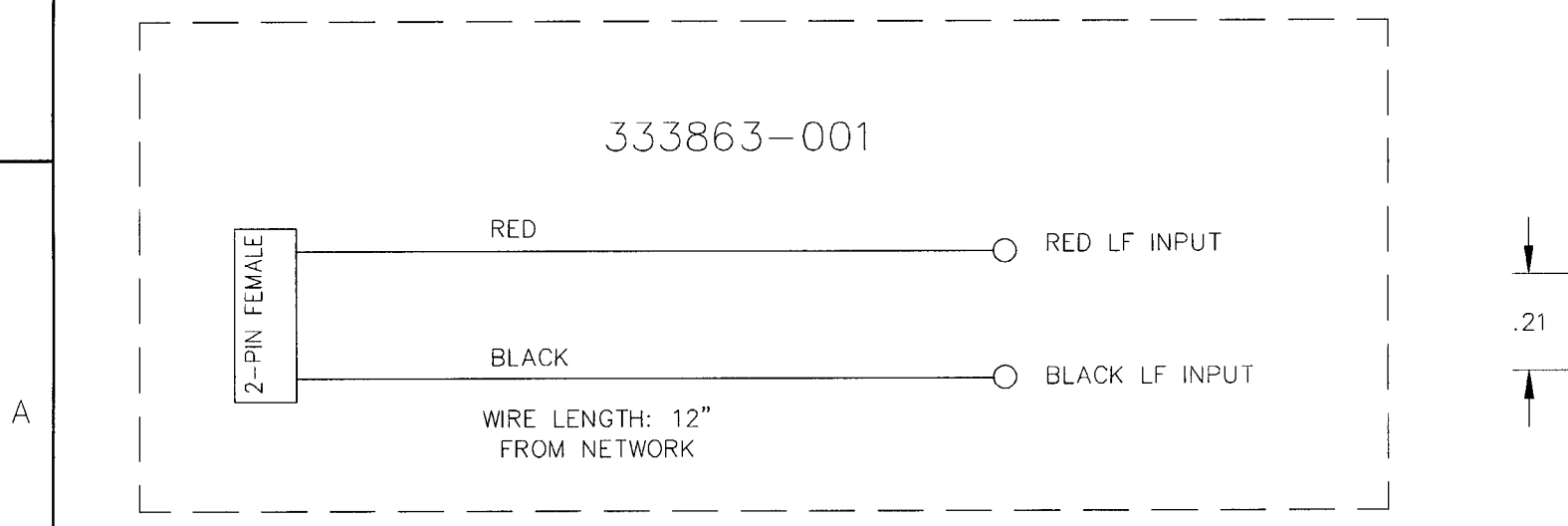
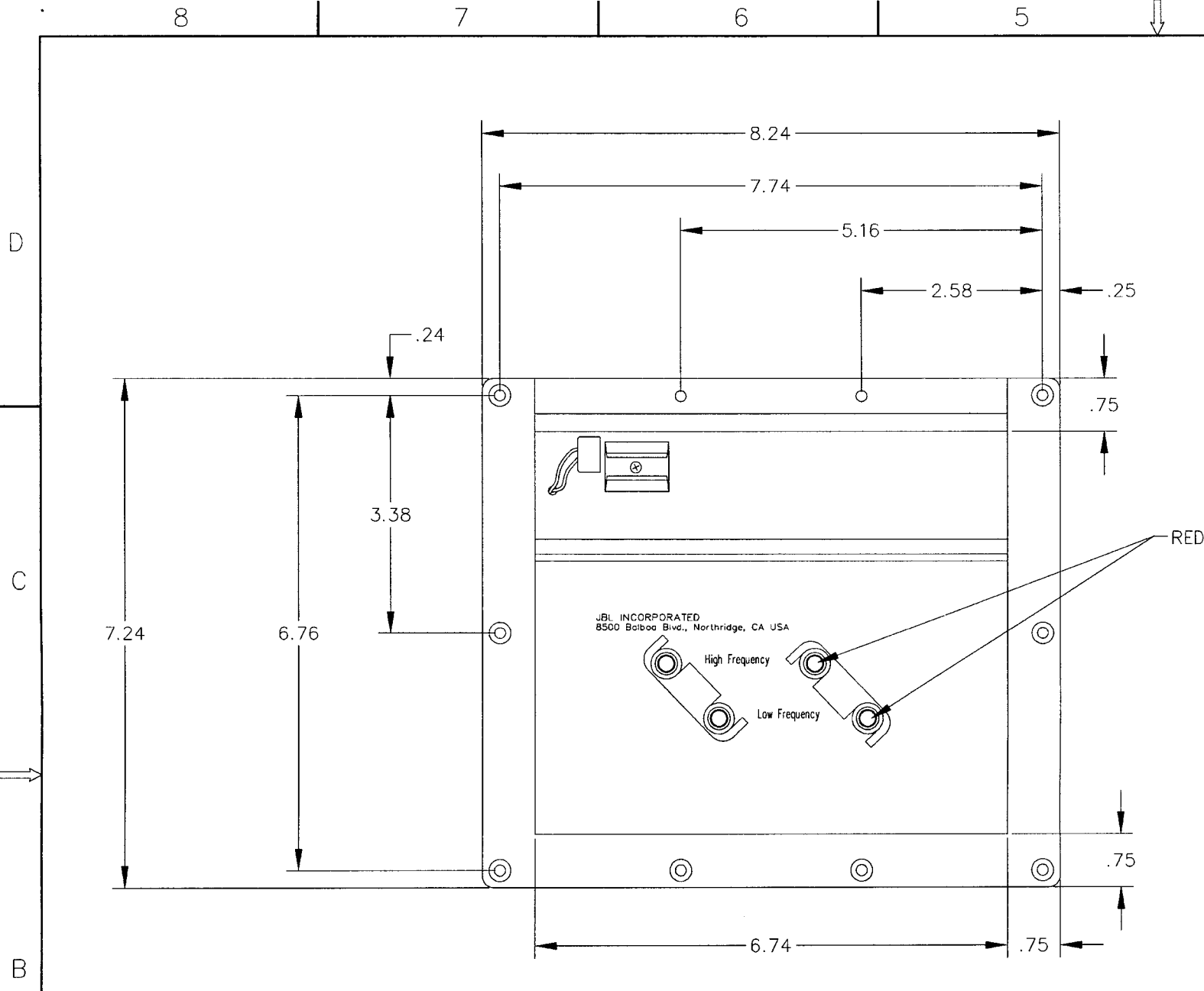
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THRU (17)

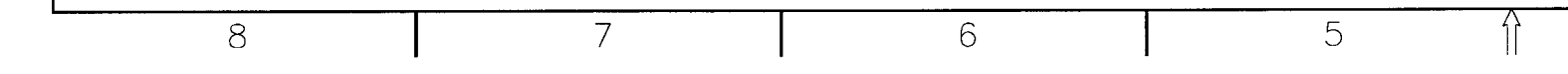
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NOTES: (UNLESS OTHERWISE SPECIFIED)



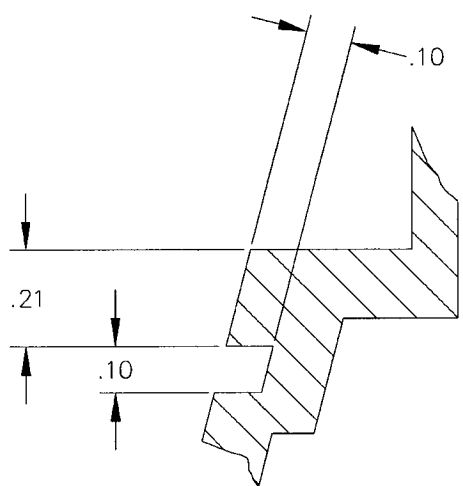
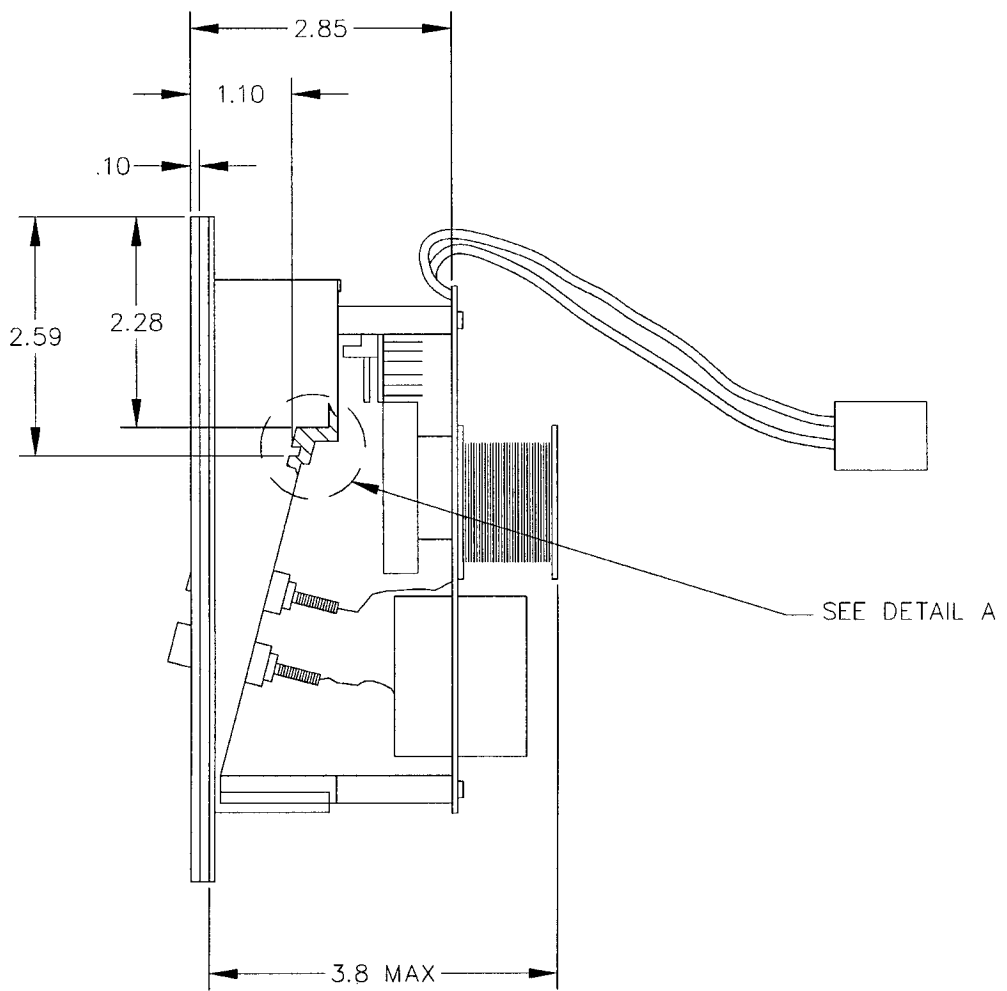
REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
20587	A	RELEASE FOR PRODUCTION	T.H.	GT	10/20/97	G.T.

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.75

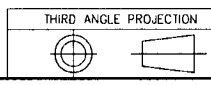
RED TERMINAL



DETAIL A
SCALE: 5/1

PART NO.	DESCRIPTION	REMARKS
333863-002	HIGH FREQ	
333863-001	LOW FREQ	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCH-SIZES BREAK SHARP EDGES .018 INCH		DRAWN T.H. 10/20/97	DATE 10/20/97	harman consumer group A Harman International Company Northridge, California 91329. U.S.A.
TOLERANCES (UNLESS OTHERWISE SPECIFIED) X.DXX ± .005 INCH X.XX ± .010 INCH X.X ± .020 INCH ANGULAR TOLERANCE OF 0°±30' FRACTIONAL DIMENSIONS ± 1/32		ME/CHECKER G.T. 10/20/97	DATE 10/20/97	
ALL DIMENSIONS ARE FINISHED DIMENSIONS		ENGR. G.TIMBERS 10/20/97	DATE 10/20/97	TITLE NETWORK
DO NOT SCALE DRAWING		MODELS USED ON 250TI-JUBILEE	SIZE D	DRAWING NO. 333863
		SCALE: 1/1		REV A
		SHEET 1 OF 4		



8

7

6

5



D

C

B

A

2 PIN MALE

RED, 12"

L1

C1

R1

BLK, 12"

LOW FREQUEN

P/N: 3338

NOTES: (UNLESS OTHERWISE SPECIFIED)

8

7

6

5





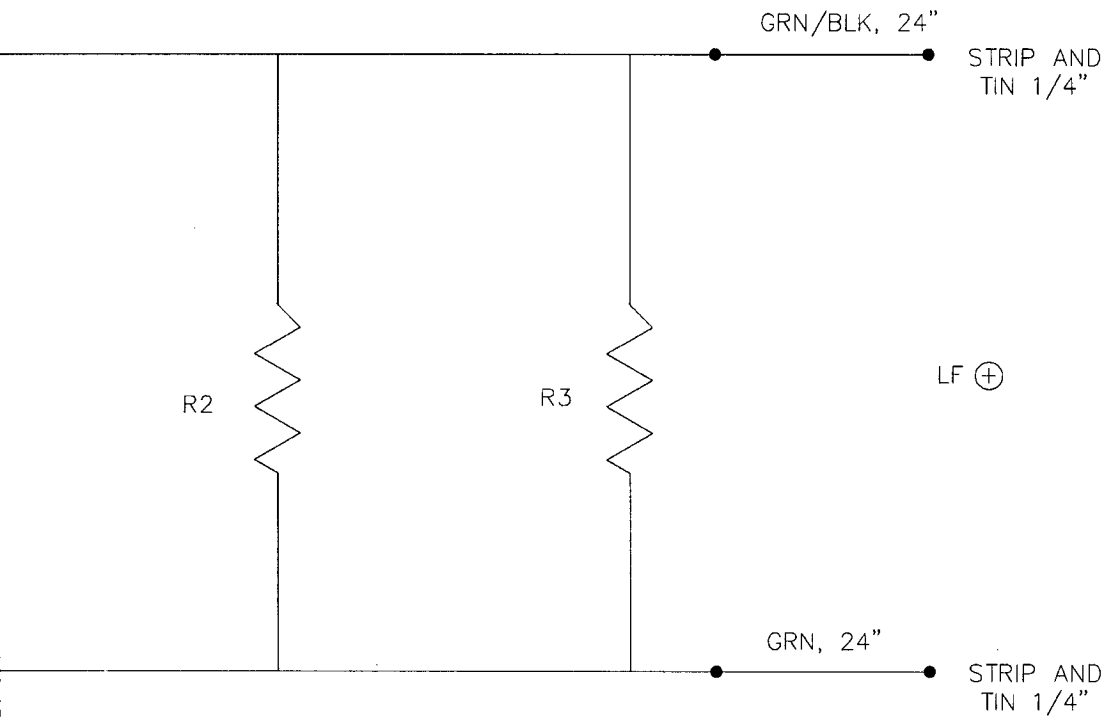
4

3

2

1

REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
-	-	SEE SHEET 1	-	-	-	-



D

C

B

ENERGY BOARD

333863-002

A



4

3

2

1

SIZE D	DRAWING NO. 333863	REV A
SCALE: 1/1	SHEET 2 OF 4	

8 | 7 | 6 | 5 | ↓

D

M.F., H.F. AND UHF COMPONENTS.

333863-001

L1: 2.0 mH ± 5%, IRON CORE, DCR < 0.5 Ohm, SATURATION > 6A, HYSTERESIS < 2%
L2: 2.0 mH ± 5%, IRON CORE, DCR < 0.5 , SATURATION > 6A, HYSTERESIS < 2%
L3: 3.5 mH ±5%, IRON CORE, DCR = 1.0 Ohm ±5%, SATURATION > 2A, HYSTERESIS < 2%
L4: 0.4 mH ±5%, AIR CORE, DCR < 0.45 Ohm
L5: 0.4 mH ±5%, AIR CORE, DCR < 0.45 Ohm
L6: 1.0 mH ±5%, AIR CORE, DCR = 0.39 Ohm ± 5%, SATURATION >2A, HYSTERESIS < 2%.
L7: 0.1 mH ±5%, AIR CORE, DCR; L7+R11=0.09 Ohm ±10%

C

C1, C3: 62 uF ±5%, 100V NPE, DF < 4%
C5, C7: 62 uF ±5%, 100V NPE, DF <4%
C9, C11: 12 uF ±5%, 100V NPE, DF < 4%
C13, C15: 20 uF ±5%, 100V NPE, DF < 4%
C17, C19: 24 uF ±5%, 100V NPE, DF < 4%
C21, C23: 8 uF ±5%, 100V NPE, DF < 4%
C25, C27: 5.1 uF ±5%, 100V NPE, DF < 4%
C29, C31: 8 uF ±5%, 100V NPE, DF < 4%
C2, C4, C6, C8, C10, C12, C14, C16, C18, C20, C22, C24, C26, C28, C30, C32: 0.01 uF ±10%, 100V POLYPROPYL

R1, R2, R3: 27 Ohm ±5%, 10W
R4, R5: 15 Ohm ±5%, 10W
R6: 9.1 Ohm ±5%, 5W
R7, R8: 7.5 Ohm ±5%, 10W
R9: 10 Ohm ±5%, 10W
R10: 7 Ohm ±5%, 5W
R11: 0.82 Ohm ±5%, 5W, R11 + L7 = 0.9 Ohm
R12: 1.2 Ohm ±5%, 5W
R13: 15 Ohm ±5%, 5W
R101, R108: 2.2 MEGOHM ±10%, 1/4W METAL FILM OR CARBON FILM.

B

2 PIN CONNECTOR, FEMALE, (MOLEX TYPE), TO LOW FREQUENCY BOARD.
INPUT CUP: ALUMINUM CASTING FROM K2.S5500, INCLUDING BATTERY HOLDER,
TERMINALS, SHORTING STRAPS, AND LABELS.
BENNIC INPUT TERMINALS LIKE ON S-SERIES - THICK SHORTING STRAP FROM CENTURY GOLD.

A

WHITE,WHITE/BLACK WIRES: 38" JBL MONSTER CABLE
YELLOW,YELLOW/BLACK WIRES: 48" JBL MONSTER CABLE
ORANGE. ORANGE/BLACK: 52" JBL MONSTER CABLE.
LOW FREQUENCY CONNECTOR WIRES: 12" JBL MONSTER CABLE

NOTES: (UNLESS OTHERWISE SPECIFIED)

8 | 7 | 6 | 5 | ↑



4

3

2

1

REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
-	-	SHEET 1	-	-	-	-

L.F. COMPONENTS.

333863-002

L1: 7.0 mH $\pm 5\%$, DCR < 0.6 Ohm, 6A SATURATION, HYSTERESIS < 2%.

C1: 32uF $\pm 5\%$, 100V NPE, DF < 3%

C2: 0.01uF $\pm 10\%$, 100V POLYPROPYLENE

R1: 7.5 Ohm $\pm 5\%$, 10W

R2,R3: 82 Ohm $\pm 5\%$, 10W

2 PIN CONNECTOR MALE, (K2 STYLE)

GRN,GRN/BLK WIRES: 24" JBL MONSTER CABLE

CONNECTOR WIRES: 12" JBL MONSTER CABLE

D

C

B

A

100V POLYPROPYLENE.



SIZE	D	DRAWING NO.	333863	REV	A
SCALE:	NONE	SHEET:	3	OF	4

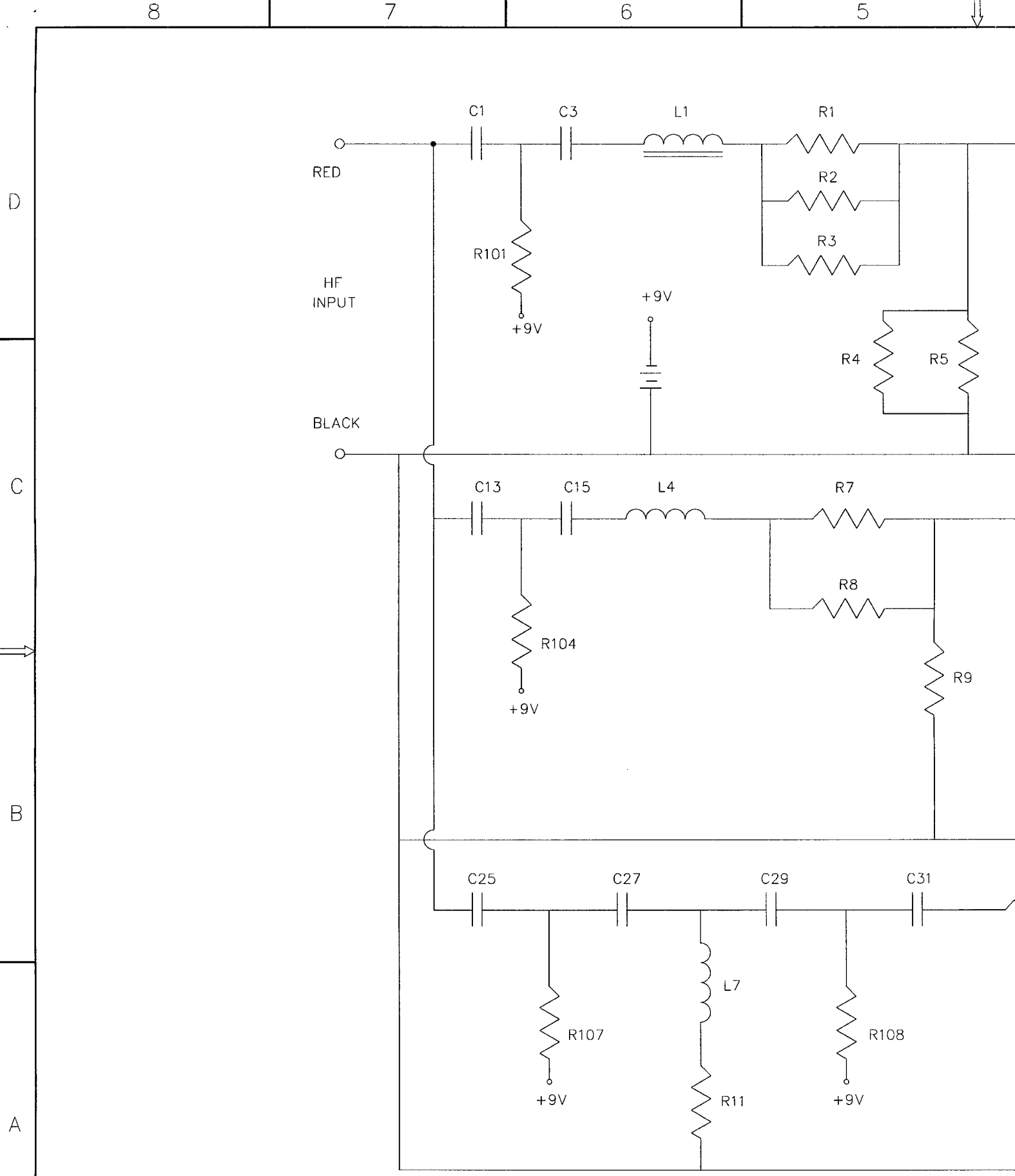


4

3

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1



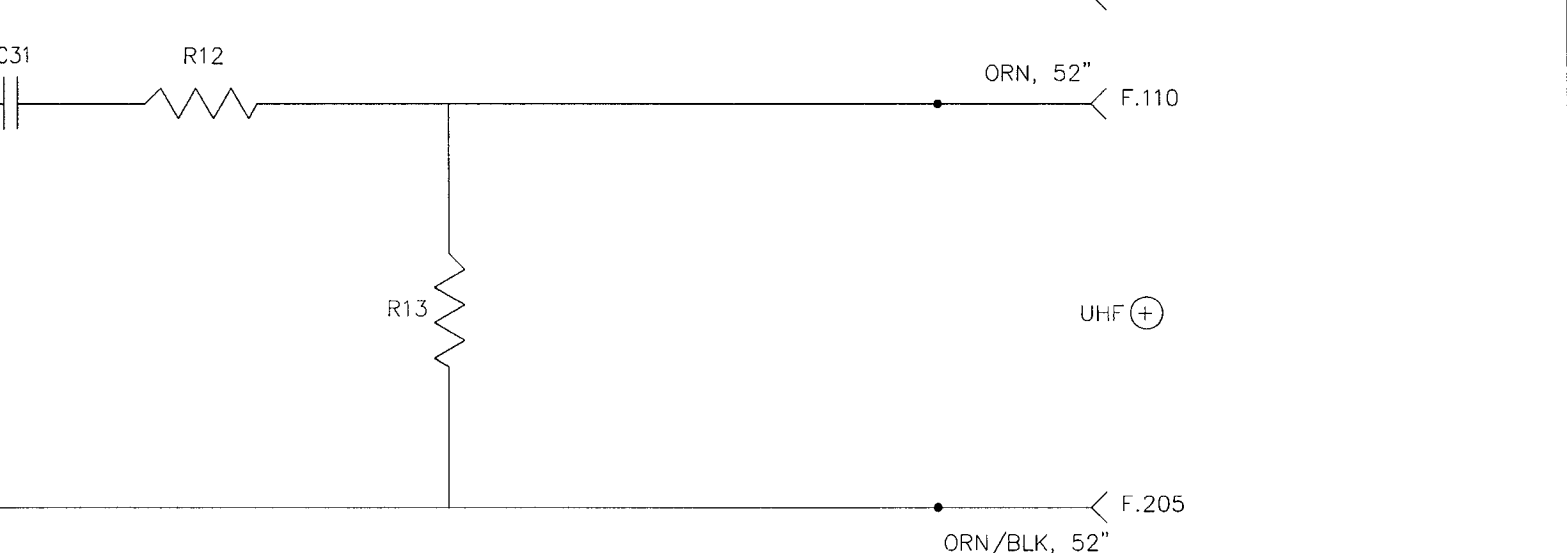
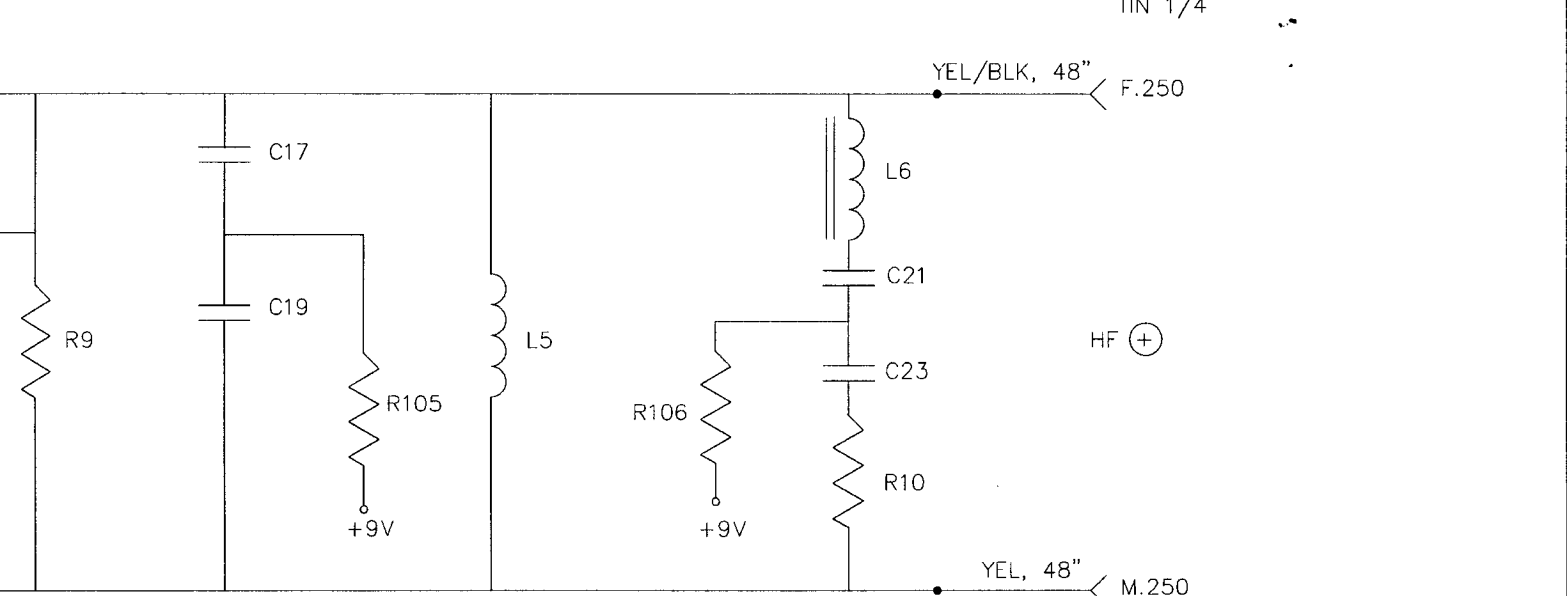
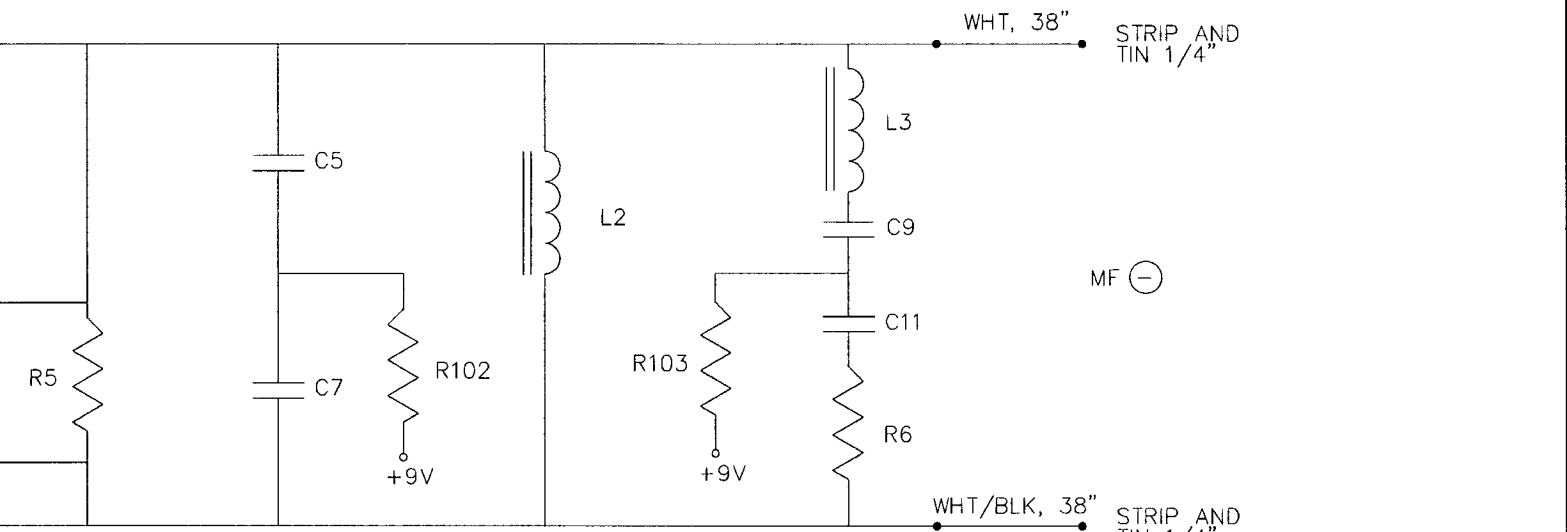
HIGH FREQUENCY BOARD

NOTES: (UNLESS OTHERWISE SPECIFIED)



4 | 3 | 2 | 1

REVISIONS						
CHG	LTR	DESCRIPTION	DRFT	CHK	DATE	APPR
-	-	SEE SHEET1	-	-	-	-



BOARD P/N: 333863-001

SIZE	DRAWING NO.	REV
D	333863	A
SCALE: 1/1	SHEET 4 OF 4	

4 | 3 | 2 | 1

4

3

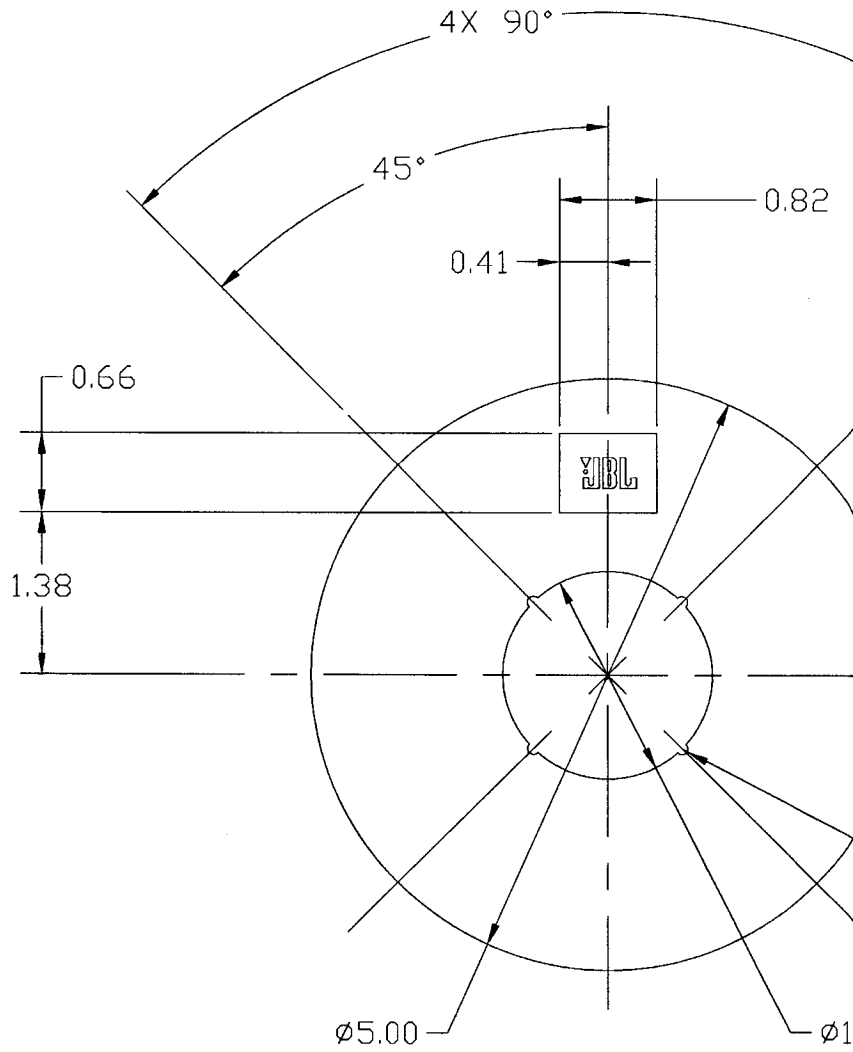
2

D

C

B

A

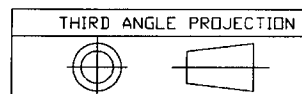


3. LOGO SILKSCREENED, USE JBL SUPPLIED ARTWORK.
GOLD COLOR.

2. FINISH: BLACK POWDER COAT.

1. MATERIAL: .030 THK. CRS STEEL.

NOTES: (UNLESS OTHERWISE SPECIFIED)



334048

PAR

UNLESS OTHERWISE
BREAK SHARP EDGES
TOLERANCES
XXXX ± .005 INCH
XXX ± .005 INCH
XX ± .01 INCH
ANGULAR TOLERANCES
FRACTIONAL DIMENSIONS

ALL DIMENSIONS

DO NOT

4

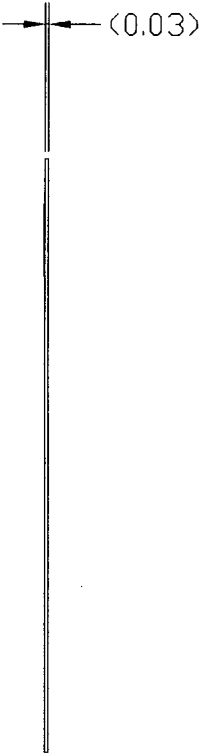
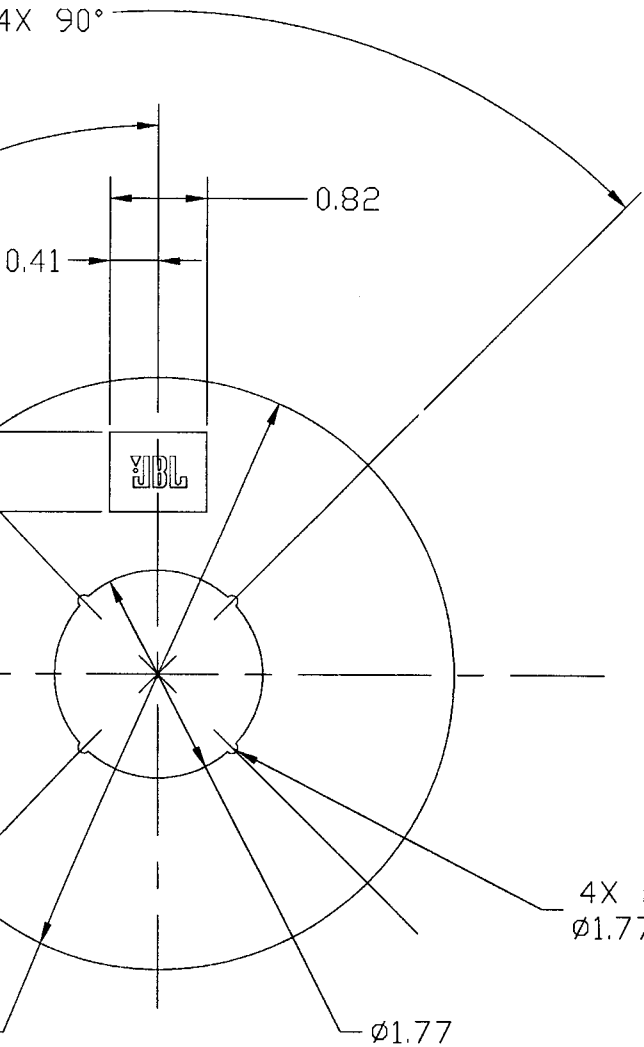
3

2

2

1

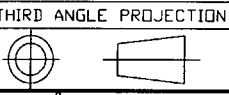
REVISIONS						
CHG	REV	DESCRIPTION	DRFT	CHK	DATE	APPR
20587	A	RELEASE FOR PRODUCTION.	T.H.		09/16/97	G.T.
20695	B	REVISE LOGO DIMENSIONS	TH	-	11/26/97	-



D
C
B
A

334048-001	RING-TWEETER WITH LOGO	
PART NO	DESCRIPTION	REMARKS
TABULATION		

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCH-SIZES BREAK SHARP EDGES .016 INCH</small> TOLERANCES (UNLESS OTHERWISE SPECIFIED) XXXX ± 0.005 INCH XXX ± 0.005 INCH XX ± .01 INCH ANGULAR TOLERANCE OF 0°±30° FRACTIONAL DIMENSIONS ± 1/32 ALL DIMENSIONS ARE FINISHED DIMENSIONS	DRAWN T.H. 10/12/97 CHECKER ENGR G.TIMBERS	harman consumer group A Harman International Company Northridge, California 91329 U.S.A.
	TITLE RING-TWTR, W/LOGO	
DO NOT SCALE DRAWING	SIZE C	DRAWING NO. 334048
	SCALE 1/1	REV B
	SHEET 1 OF 1	



2

1